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## PAINTS

PROPERTIES	Especially developed for industries that require a good all round durable finish without the costly and time consuming preparation required for a standard type product( i.e. etching priming and finishing). This product yields a gloss finish giving resistance to chemicals with good exterior durability and excellent re-overcoating properties.
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## TECHNICAL INFORMATION

COLOUR	Available in BS 381C, BS 4800, BS 2660, RAL or special colours by arrangement. Some colours may contain lead-chromate pigments, check labels for details.
PERMANENT VOLUME SOLIDS	Approx 42% dependent on colour
RECOMMENDED DRY FILM THICKNESS	75 - 80 microns
THEORETICAL COVERAGE	Approx 5 square metres per litre at a dry film thickness of 80 microns. NB. The practical coverage rate depends on many factors and will be less than the theoretical figure.
METHOD OF APPLICATION	brush/Roller (thin if necessary). Airless Spray ( 15 -17 thou tip). Conventional Spray
DRYING TIME	Touch Dry ..... 15 minutes Through Dry.....1 hour Handle Dry.....2 - 4 hours Hard Dry.....10 - 16 hours Full Cure.....7 days Above times are at 20°C, under normal conditions as the drying depends on air temperature, air movement and relative humidity. Do not apply more than the recommended dry film thickness, as full cure of this coating will be dramatically retarded where there is excessive build or when applied in low temperatures.
SHELF LIFE	12 months in original unopened, stored under cover within the temperature range 10°C - 32°C.
HEALTH AND SAFETY	Familiarise yourself with this product's MSDS before use. if you need to obtain copies, telephone us on: 01264 356296



PAINTS

**PRODUCT NAME****OCF7****APPLICATION**

SURFACE PREPARATION	Shot blasting is the preferred method of surface preparation. Painting should then be carried out within four hours. If oxidation has occurred before painting the surface substrate, completely removing rust, burrs and oily residues. Sharp edges at welded seams should be ground down, weld spatter, dust, scale, etc. should be removed. The resultant surface should be dry and free from lamination and dust.
APPLICATION TEMPERATURE	10 -35 degrees C.
APPLICATION CONDITIONS	Mix thoroughly before use. Apply a full even coat. Do not apply or dry when air or surface is below 10°C or in high humidity or where condensation is likely to occur (i.e. Surface temperature must always be a minimum of 3°C above dew point. Painting should be only carried out under good atmospheric conditions and clement weather. preparation, painting and drying should <u>never</u> be undertaken: when the air temperature falls below the minimum temperature for the coating, or during fog, mist, snow, or when rain is imminent, or when the surface to be painted is wet with condensation or when condensation may occur during the drying period.
WET FILM THICKNESS	180 - 190 microns
OVER COATING	Anytime after through dry

**THINNING AND CLEANING**

SOLVENT	Q.D Thinners
THINNING	For Airless Spray, supplied ready for use For Brush/Roller maximum 5% of above solvent by vol.
CLEANING	Clean all equipment immediately after use with the above solvent. Ensure all lines, tips, etc. are thoroughly flushed out. It is not sufficient to leave equipment filled up with solvent/thinners.

ALL MATERIALS SHOULD BE STRIPPED AND CHECKED FOR COLOUR AND SHEEN BEFORE USE. NO CLAIMS FOR DISCREPANCY OF COLOUR OR GLOSS CAN BE ACCEPTED AFTER USE. INFORMATION CONTAINED ON THIS DATA SHEET IS TO OUR BEST KNOWLEDGE, TRUE AND ACCURATE AS IS GIVEN IN GOOD FAITH. BUT WITHOUT WARRENTY, SINCE THE APPLICATION, USE AND PROCESSING OF PRODUCT IS BEYOND OUR CONTROL.